



# Textac

ADHESIVE

## FOR TECHNICAL SERVICE

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EMAIL: [help@chromaline.com](mailto:help@chromaline.com)

### SENSITIZED PROPERTIES:

- Appearance: White liquid, dries clear
- Solids: 58.5 - 62% by wt.
- Viscosity: 1100 CPS (LFV 3/50/77)
- Shelf Life: 1 year min. at room temp.
- pH 4 - 5
- Wt. per gallon 8.62
- VOC content: < 0.50%
- Freeze/Thaw Stable: Yes

### APPLICATIONS:

- Screen printing: holds garment down during printing
- Embroidery: keeps backer in place while stitching

### PERFORMANCE PROPERTIES:

- Retains tack for 200 shirts or more
- Eliminates overspray onto floor, equipment and air
- Water-based, therefore more environmentally friendly
- Non-flammable
- One gallon replaces 4 to 5 cases of aerosol containers
- Freeze/Thaw Stable

### STANDARD SIZES:

- 1 gallon, 5 gallon, 55 gal. drum



by chromaline

### CHROMALINE SCREEN PRINT PRODUCTS

4832 Grand Ave. • Duluth, Minnesota 55807 • TEL: 218.628.2217

FAX: 218.628.3245 • WEB SITE: [www.chromaline.com](http://www.chromaline.com)

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## TEXTAC INSTRUCTIONS

### APPLY

TextTac can be applied to pallet manually with a card, paint-brush, or spray bottle. We recommend air assisted spray units for fine, even coatings. We suggest applying pallet tape to a clean surface - this avoids scrubbing TextTac from the pallet. Only a thin layer is needed for shirt printing; however, a thicker layer is needed for fleece, sweat shirts, towels, or other high lint materials.

### DRY

TextTac can be air-dried; however, 20 seconds under a flash unit will accelerate drying. A heavier coat of adhesive increases tack strength and dry times. TextTac will turn clear when dry.

### RETACK

When lint build-up diminishes tack, a damp sponge can be used to knock off lint and re-tackify the adhesive, or reapply and allow TextTac to dry. Adhesive may transfer to garment if it is not dry or bonded to pallet. Retacking may not be necessary until 200 to 400 impressions.

### CLEAN UP

Pallets, equipment, and floors can be cleaned with hot water mixed with image mate Degreaser 260. Pallet paper eliminates pallet cleaning. Acetone may be used on stubborn areas.



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